

**SAMPLE FORM FOR WELDER AND WELDING OPERATOR PERFORMANCE QUALIFICATION
TEST RECORD (WPQR)**

Company Name _____
 Welder or Welding Operator Name _____ ID No. _____

WPS No. _____ Rev. _____ Qualification Date _____
 Welding Process(es) _____ Type _____ Transfer Mode (GMAW) _____
 (Automatic, Manual, etc.)

VARIABLE	ACTUAL VARIABLE USED IN QUALIFICATION	QUALIFICATION RANGE
JOINT (Table 6.4)		
Joint and Weld per Table 6.4	_____	_____
Backing Material Type (steel, ceramic, etc.)	_____	_____
Butt Welded From: one or both sides	_____	_____
POSITION (6.8.1.5, 6.8.1.6, Table 1.3)		
Progression for vertical	Up <input type="checkbox"/> Down <input type="checkbox"/>	Up <input type="checkbox"/> Down <input type="checkbox"/>
BASE METAL (6.8.1.1)		
Specification/Grade	_____	_____
Sheet Steel	_____	_____
Supporting Steel	_____	_____
Thickness	_____	_____
Sheet Steel (6.8.2)	_____	_____
Supporting Steel	_____	_____
COATING(S) [6.8.1.1] Type/Thickness		
Sheet Steel	_____	_____
Supporting Steel	_____	_____
FILLER METAL (6.8.1.3, 6.8.1.4)		
Specification/ Classification	_____	_____
Size	_____	_____
Group (SMAW)	_____	_____
GAS or GAS Mixture (6.8.1.4)		
Composition	_____	_____
FLUX (6.8.1.4)		
Specification/Classification	_____	_____
PREHEAT (1.1, 7.4, Annex A)		
Preheat Temperature Min.	_____	
Preheat Temperature Max.	_____	

TEST RESULTS (6.7)								
Specimen No.	Visual Examination				Mechanical Testing			
	Appearance	Reinforcement	Cracks	Undercut	Nugget Dia.	Fusion	Cracks	Weld Throat (T _w)
1								
2								

Test Conducted By _____ Lab Test No. _____ Date of Test _____

The undersigned certifies that the statements in this record are correct and that the test assemblies were prepared, welded, and tested in conformance with the requirements of Clause 6 of AWS D1.3/D1.3M: (_____) *Structural Welding Code – Sheet Steel*.

Name/Title _____ Signature _____ Date _____