

WELDER and WELDING OPERATOR PERFORMANCE QUALIFICATION RECORD

Welder's Name:				ATF No: Test No.		
Welder's SS No. XXX-XX-		Date:		Reference WPS No:		
VARIABLE		QUALIFICATION TEST DETAIL		QUALIFICATION RANGE*		
Code or Specification Used:						
Welding Process and Type:						
		Manual Semiautomatic		🗌 Manual 🔲 Semiautomatic		
		Mechanized Automatic			Mechanized Automatic	
Backing:		Used Not Used		Required if used		
Base Metal Spec/P or M-Number						
Plate/Pipe Thickness – Groove		Plate 🗌 Pipe 🗌 Thick.				
Plate/Pipe Thickness – Fillet		Plate Pipe Thick.				
Pipe/Tubular Outside Diameter – Groove						
Pipe/Tubular Outside Diameter – Fillet						
Filler Metal Specification No.						
Classification No.						
F No.						
Diameter						
Consumable Insert		Yes No				
Penetration Enhancing Flux						
Deposited Weld Metal Thickness						
Current/Polarity & Current Range		Type/Polarity:				
		Range: Amperes				
Metal Transfer Mode (GMAW or FCAW)						
Torch Shielding Gas		Type: Flow:				
Root Shielding Gas		□ NA Type: Flow:				
Position(s)		Test Position(s) (1G, 2G, etc.):		Qualified Position(s) (F, H, V, O, or All)		
Vertical Progression		🗌 Uphill 🔲 Downhill		🗌 Uphill 🔲 Downhill		
* NOTE: Insert NA for Variables that a	as Non-essential in the Code or Specification used			for the Performance Qualification Test		
MECHANICAL TEST RESULTS						
Type And Figure No.		Results Type And Figu		d Figure	No.	Results
Guided mechanical Testing Conducted B		y: Date:				
NONDESTRUCTIVE EXAMINATION RESULTS						
Radiographic Results: Report No.						
Radiographic Testing Conducted By:						
Welding Witnessed By:	Visual Inspection:] Pass 🔲 Fail (reason)			
We certify that the statements in this record are correct and the test welds were prepared, welded and tested in accordance with						
the requirements of: AWS D1.1-	- , AWS E	32.1- Other:				
Date Qualified:		ATF Name and Number:				
		Signed By:			CWI No.	