



American Welding Society

Welder Performance Qualifier
Endorsement Description

Scope of Endorsement

AWS QC1, Standard for AWS Certification of Welding Inspectors, provides for endorsements that may be added to the CWI and SCWI certifications. Endorsements are indication of an additional knowledge, skill or ability documented in writing and added to an individual's certification credential(s).

This endorsement meets a portion of the requirements for SWI Alternative Qualification in AWS B5.1 and Alternative Certification for the SCWI in QC1.

Disclaimer

Candidates should be aware that the term Qualifier throughout the document is drawn from its use in B2.1/B2.1M: 2021 - Specification for Welding Procedure and Performance Qualification.

This does not imply that this endorsement is mandatory in order to conduct welder performance qualification tests unless specified in contract documents.

This endorsement is one of the qualification requirements for a Qualifier in accordance with AWS QC47 Specification for AWS Certification of Welders and Accreditation of Test Facilities.

Endorsement Candidate Eligibility Criteria

Any CWI or SCWI who wishes to receive a credential that documents their knowledge, skills, and abilities to conduct welder performance qualification tests.

Candidates who hold an AWS CWI or SCWI wishing to take this examination to add as an endorsement to their AWS credentials shall be current in their AWS certification status

Initial Certification or 9-year Recertification Eligibility

For new candidates to the CWI program, this examination is not an option for initial certification. For existing CWIs, successful completion of this endorsement can also satisfy the re-examination requirements for 9-year recertification, provided that the endorsement is taken during the immediate 9-year period.

Training Requirements

This endorsement has no mandatory training requirements. Candidates are encouraged to attend an AWS seminar or to perform self-study to become familiar with the Welder Performance Qualification subject matter.

Examination Requirements

Candidates seeking the Welder Performance Qualifier endorsement shall pass an open-book examination. To study for the endorsement, candidates may use the reference books used for the exam questions listed in Section "References for taking the endorsement examination." Electronic versions of the reference books or relevant sections will be available on the computer at the test center during the exam. Candidates may also bring printed, bound copies of the reference books to the test center (photocopied books are not allowed).

Successful candidates must correctly answer 70% of the questions to receive this endorsement.

Test specifications

Test Specifications are a breakdown of exam content areas along with proportion of the exam devoted to each content area.

Domain	Subdomain	Percent of Questions on Exam
Domain 01 Pretest Activities	0101 Qualifier Pretest General Responsibilities	30%
	0102 Equipment and Materials Required for Testing	
	0103 Facility Requirements	
Domain 02 Conducting the Test	0201 General Requirements	40%
	0202 Welding Variables	
	0203 Fit-up and Welding of Test Coupon	
	0204 Testing Requirements	
	0205 Retests	
Domain 03 Post Test Activities	0301 Welder Performance Qualification Record (WPQR)	30%
	0302 Documentation	
	Total	100%

Examination Details

This endorsement exam consists of 50 scorable traditional multiple-choice questions and 5 unscorable traditional multiple-choice questions.

Examination References

Most exam questions are directly answerable from the three provided reference documents. To answer these questions, candidates can either answer from memory and experience, or use the electronic copy of the document provided on the testing computer or use their own bound printed copy of the following standards to navigate to the needed information.

1. *AWS Best Practices for Performing a Welder Qualification Test (2019 Edition)*
2. *B2.1/B2.1M: 2021 Specification for Welding Procedure and Performance Qualification*
3. *AWS B5.4:2005 Specification for the Qualification of Welder Test Facilities*

Some exam questions may be drawn from other standards that address welder performance qualification and that are included in the list of Informative references for self-education. For these questions, sufficient information to answer the question will be provided in the stem of the question; consulting a reference standard will not be necessary. Candidates are not permitted to bring printed copies from the Informative References for Self-Education list to the test location.

Informative References for Self-Education

The following is a list of informative reference books (latest editions) to assist those wishing to learn and understand the best practices for performing welder qualification tests.

1. AWS D1.1/D1.1M *Structural Welding Code – Steel*
2. AWS D1.2/D1.2M *Structural Welding Code – Aluminum*
3. AWS D1.4/D1.4M *Structural Welding Code – Steel Reinforcing Bars*
4. AASHTO/AWS D1.5M/D1.5 *Bridge Welding Code*
5. AWS D1.6/D1.6M *Structural Welding Code – Stainless Steel*
6. AWS D9.1/9.1M *Sheet Metal Welding Code*
7. AWS B2.1 *Standard Welding Procedure Specifications (SWPS)*
8. ASME Boiler and Pressure Vessel Code, Section IX: *Welding, Brazing, and Fusing Qualifications*
9. API 1104 *Welding of Pipelines and Related Facilities*
10. ISO 9606-1 *Qualification testing of welders – Fusion welding – Part 1: Steels*
11. ISO 14732 *Welding Personnel – Qualification Testing of Welding Operators and Weld Setters for Mechanized and Automatic Welding of Metallic Materials*

Exam Delivery

The examination will be a computer-based test (CBT) delivered at a Prometric test center.

CBT Exam Timing Information

The overall seat time allotted is 234 minutes (3.9 hours) from check-in to check-out at the test center. The time can be used to answer questions is 90 minutes per section (1.5 hours).

Section of Testing	Time in Minutes
Candidate Confirmation Page	1
Non-Disclosure Agreement (NDA)	2
Introduction & Tutorials	20
Exam Section 1	90
Candidate Breaks-Fixed Time	30
Exam Section 2	90
Finish Page	1
Total Duration	234

Endorsement Fee Structure

For candidates in the United States and Canada, exam fees are due at time of registration and are paid directly to AWS. For the AWS exam price list, click [HERE](#).

Endorsement Credential

Existing CWIs and SCWIs who meet the examination requirements will be awarded the endorsement in an approved manner.

Renewal requirements as an endorsement

This endorsement does not have any requirement for renewal. It will automatically be renewed at each CWI renewal or recertification. The endorsement will continue to be listed in an approved manner.

Professional Development Hours

Candidates who successfully complete pre-exam training to prepare for the Welder Performance Qualifier endorsement examination may gain PDHs in accordance with QC1 clause 16.5.

Candidates who successfully pass the Welder Performance Qualifier endorsement examination and desire to gain PDHs should contact the AWS Certification Department.