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Joining to Promote Resistance Welding Excellence





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RWMA Chair, 2024 **Niels Johnson** RoMan MFG



RWMA Secretary **Adrian Bustillo**Tel: 786.937.9595

Email: abustillo@aws.org

8669 NW 36th Street #130, Miami, FL 33166

□ rwma.org



Resistance welding is the joining of metals by applying pressure and passing current for a length of time through the metal area which is to be joined. The key advantage of resistance welding is that no other materials are needed to create the bond, which makes this process extremely cost effective.

There are multiple forms of resistance welding (e.g. spot and seam, projection, flash, and upset welding) which differ primarily by the types and shapes of weld electrodes that are used to apply the pressure and conduct the current. The electrodes, typically manufactured from copper-based alloys due to superior conductive properties, are cooled by water flowing through cavities inside the electrode and the other conductive tooling of the resistance welding machine.

Resistance welding machines are designed and built for a wide range of automotive, aerospace and industrial applications. Through automation, the action of these machines is highly controlled and repeatable allowing manufacturers to staff production readily.

ABOUT RWMA

RWMA advances Resistance Welding technology by broadening its use while promoting its economic benefits. RWMA supports documented processes, standards, education and advancements—keeping Resistance Welding at the forefront of automotive, aerospace and industrial manufacturing. Through a partnership with the American Welding Society, RWMA members receive enhanced benefits, support, savings and opportunities.

WHY JOIN RMWA

RWMA Members advance Resistance Welding through collaboration and participation on important RWMA & AWS committees – partnering with fellow leaders to develop and refine best practices, procedures and processes that benefit the industry at large.

RWMA Members build valuable relationships through participation in AWS & RWMA programs, committees, conferences and networking events. Members meet twice yearly: Spring in conjunction with WEMCO and Fall hosted by a member company. Members also gather at AWS-sponsored conferences and trade shows throughout the year.

RWMA Members strengthen the industry by contributing to AWS educational content like the Emmet A. Craig Resistance Welding School, the Welding Fundamentals II online course, and the Certified Resistance Welding Technician (CRWT) – the new standard for hiring & employee advancement.

RWMA Members benefit from enhanced visibility by supplying content for a quarterly newsletter, receiving a listing inside a yearly directory, enjoying access to AWS online & social media resources and are published frequently in the AWS Welding Journal. Members are also presented with advantages and opportunities that enhance their technical and career growth – including discounts on AWS products (Bookstore, Education, Certification) and registration costs to attend AWS and RWMA events.

RWMA PRODUCTS & SERVICES

Certified Resistance Welding Technician – The new Certified Resistance Welding Technician (CRWT) credential, co-developed by AWS and RWMA, separates the qualified from the untested. If you are or employ a Welder, Engineer, Technician, Skilled Tradesmen, Quality Control Manager or Supervisor in a resistance welding environment, you can benefit from the AWS CRWT certification.

aws.org/certification/page/crwt-training

Emmet A. Craig Resistance Welding School – RWMA offers this intensive two-day course about the basics of Resistance Welding. The school is conducted by accomplished professionals and is designed to give technicians, operators, production supervisors, engineers, and others the opportunity to further their knowledge in the theory, applications, and equipment used in the Resistance Welding process.

aws.org/rwma

AWS Welding Fundamentals II – This online course provides a comprehensive overview of Resistance Welding. Participants will learn about the science, equipment, consumables, variables, safety precautions, and advantages inherent to the process.

awo.aws.org



RWMA & AWS Publications – Resistance Welding standards, specifications publications are available for purchase with an AWS member discount at the AWS Bookstore.

pubs.aws.org/resistance-welding/424

RWMA LinkedIn Group & Resistance Welding Community – Join the RWMA Group on LinkedIn for the latest committee and industry updates. Members access valuable materials and connect with their peers on a discussion forum inside the AWS Member Network.

aws.org/membership

RWMA Scholarships – RWMA established these scholarships in 2005 to perpetuate its legacy of support for welding education for students of the Resistance Welding process. Its purpose is to provide financial assistance to individuals who express an interest in Resistance Welding. The scholarship are available to U.S. and Canadian citizens who are students majoring in Welding Engineering or Welding Engineering Technology.

aws.org/foundation

Individual Membership –. RWMA now offers membership for individuals not able to join through the AWS Corporate avenues. Contact RWMA to see if you qualify to become an RMWA Individual Member!



Become a member

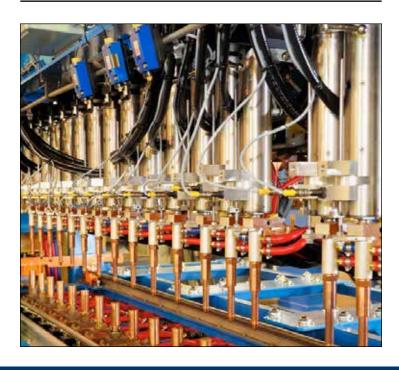
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RWMA PAST PRESIDENTS/CHAIRS

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Tom Snow	2016-2017
Matt Post	2018-2019
Don DeCorte	2020-2021
Tim Foley	2022-2023



ELIHU THOMSON RESISTANCE WELDING AWARD



The Elihu Thomson Resistance Welding Award is awarded annually by the RWMA to a living individual who has made an outstanding contribution to the technology and application of resistance welding, as evidenced by one or more of the following:

- Authored technical paper(s) on a RW subject in Welding Journal or recognized publication.
- Developed innovations in resistance welding equipment or technology.
- Made a unique application of resistance welding in a production environment.
- Other contributions as the RWMA Governance Committee shall deem worthy of recognition.

Past Recipients

1986T. Embury Jones – Precision
1987 H. A. Neid – General Electric
1988S. Fisher – Newcor
1989Joseph H. Cooper – Taylor-Winfield
1990A. W. Schueler – Precision
1991 J. F. Deffenbaugh – Wean United
1992L. J. Murto – Peer
1993
1994
1995Donald J. Beneteau – CenterLine
1996Dietrich K. Roth – RoMan Mfg., Inc.
1997John Nichols – RWC, Inc.
1998 Edward Green – Taylor-Winfield Technologies
1999Walter D. Simmons – Tuffaloy Products
2000 Robert G. Cuff – ENTRON Controls
2001Jim Morrissey



2002	John Sant
2003	T. James Snow, Sr T. J. Snow Company, Inc.
2004	Bob Matteson – Taylor-Winfield Technologies
2005	Bob Hofman – RoMan Mfg., Inc.
2006	Sandy Lee – RWC, Inc.
2007	Howard D. Johnston – CMW Inc.
2008	Bob White, Sr. – Janda Co.
2009	Larry Moss – Automation International, Inc.
2010	David Beneteau – CenterLine (Windsor) Ltd.
2011	William Brafford – Tuffaloy Products
2012	Dr. Muralidhar Tumurulu - U.S. Steel
2013	Roger Hirsch – Unitrol Electronics
2014	Dr. Jerry Gould – EWI
2015	Don DeCorte – RoMan Mfg., Inc.
2016	Don Maatz – R&E Automated Systems
2017	Mark Siehling – RoMan Manufacturing
2018	Dr. Michael Karagoulis – General Motors
2019	Bob Cohen – WeldComputer
2020	. Dr. Peng-Sheng Wei – Hotway Technology Corp.
2021	Tom Snow – T.J. Snow Company
2022	Menachem Kimchi – Ohio State University
2023	

Contact rwma@aws.org or visit *aws.org/about/awards* to nominate an individual for the Elihu Thomson Award.

The RWMA Membership Directory contains key information and complete listings of manufacturers, distributors and marketers of machinery, electrodes and components for the Resistance Welding industry.

Each member company falls under one or more of the following categories:

- Machinery designers and builders of standard and special resistance welding machinery, complete lines of special or multi-purpose production machines, completely automated production lines, and automatic production equipment for the metal-working industry which incorporate spot, butt, flash, projection, and seam welding processes.
- Components manufacturers of components and accessories for the resistance welding processes producing controls, transformers, weld guns, weld cylinders, welding contractors, water chillers, cables, shunts, weld monitoring and test equipment:
- Copper Products metallurgical specialists and manufacturers producing resistance welding electrodes, holders, adapters, seam welding wheels, forgings, castings, and other RWMA materials to meet the multi-faceted production requirements of the metal fabricating industries.
- Sales and Marketing organizations engaged in the distribution of resistance welding machinery and accessories; Suppliers of products and services to manufacturers of equipment intended for internal use and consumption and not freely sold in the marketplace. Rebuilders of equipment intended for sale in the marketplace.

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ACME ELECTRIC WELDER COMPANY

Seedorff Acme Corporation 1338 N. Knollwood Circle, Anaheim, CA 92801

1 714.252.5330

seedorffacme.com

Manufacturer of quality production resistance welding machines and equipment in Los Angeles, California since 1918. Machine types include: Rocker Arm, Press/Projection, Seam, Butt, Portable Gun, Trans-Gun, Miniature Gun, Multi-Spot, Cross Wire panel/truss, Special Application (semi-automatic or fully automatic), and Reconditioned-to-New machines. Available in Single Phase AC, Secondary Rectified DC, and Medium Frequency Inverter DC. Industries served include: Automotive, Aerospace, Sheet Metal, HVAC, Wire, Construction, Office Furniture, Appliance, Electronics, Nuclear, and US Government.

ALCAVIL

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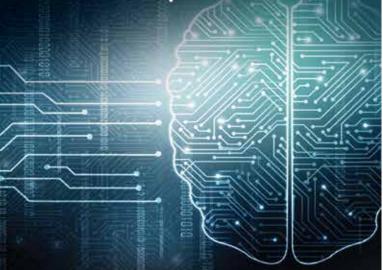
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amadaweldtech.com

Based in Southern California, AMADA WELD TECH is a leading manufacturer of equipment and systems for resistance welding, laser welding, laser marking, laser cutting, laser micromachining, and hot bar bonding. The company provides products to a wide range of markets, including the medical device, battery, electric vehicle and solar industries, as well as the global electronics, automotive and general industrial markets.

Weld Process Monitoring

- Improve Quality
- Reduce Downtime
- Reduce Scrap



An invaluable tool for every resistance welding station, weld monitors are used for process development, manufacturing, and troubleshooting.

- Measure and record physical signals during the welding process
- Compare signals with values known to produce good welds and determine success
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- Lock Nuts
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cntrline.com

BRANCHES

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313.962.1448

Manufacturer of standard and custom resistance welding consumables and components including: cold-formed RWMA and ISO cap electrodes; threaded and button caps; nut and projection welding electrodes; machined and formed electrodes; adapters; holders; fabricated and machined welding gun and machine components; plus, tooling and other accessories for welding.

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We do business as CONSI in Mexico since 1991, the last 29 years dedicated to the resistance welding industry. The machine types include special and standard resistance welding machines (spot, seam, butt, projection and portable gun). Reconstruction of existing equipment to meet your specific needs. Repair of resistance welding transformers and technical services for all brands. We supply round RWMA copper alloys, bars and plates in Mexico. Electrodes, caps, shanks, adapters, seam weld wheels. Cables cooled by air and water, laminated shunts, SCR's modules, water coolers, controls Entron, Forwel and Unitrol. We have at home design of tools, service,

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Cybersmith® Engineering designs and builds special machines for Factory Automation. Projects range from simple, standalone, manually fed machines, to 12 axis fully automatic systems. Resistance Welding Machines range from multiple spot welders to multiple RAM projection welders. Examples of their products can be seen on their website.

DAHCHING ELECTRIC INDUSTRIAL

No. 1-57, Gananan Li, Anding Dist., Tainan City, Taiwan

+886.6.5932646

dahching.com

Established in 1979, Dahching Electric Industrial Co., Ltd. is an experienced Welding Machine manufacturer specializing in customized production of Resistance Welding Machines for custom applications such as: Spot Welding, Projection Welding, Seam Welding, and Flash Butt/Butt welding applications intertwined with Single Phase or Three Phase AC Inverters, DC Capacitor Discharge, and Three Phase Rectified DC current solutions with distinct welding penetration. Dahching is also capable of fabricating tailor-made welding machines that meet the specific demands of our valued customers. For example, welding machines for shock absorber, brake shoes, cap nuts, fuel tanks, gratings, bus bars for smelter pots or air con and refrigerator compressors etc. Further, we highly recommended our specialized seam welding housing and cutting edge, energy saving Transformer. Finally, Dahching also offers high quality control and excellent aftersales services.



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Erie Industrial Products manufactures air and water-cooled resistance welding cables, press welded laminated shunts, bus bar fabrication, and braided copper shunts/jumpers. Known for our excellent customer service, the staff at EIP continue to strive every day to raise our quality standards as an up-and-coming leader in the resistance welding component manufacturing industry. With a major move to our current space in 2019, we have been able to increase our capacity to manufacture and deliver prototype to full-scale production orders quickly and efficiently. EIP has the capability to manufacture all types of custom cables, connectors, and shunts. Custom cables to the highest caliber - it's our specialty!



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EWI

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614.688.5000

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EWI is the leading engineering and technology organization in North America dedicated to developing, testing, and implementing advanced manufacturing technologies for industry. Since 1984, EWI has offered applied research, manufacturing support, and strategic services to leaders in the aerospace, automotive, consumer electronic, medical, energy, government and defense, and heavy manufacturing sectors. By matching our expertise to the needs of forward-thinking manufacturers, our technology team serves as a valuable extension of our clients' innovation and R&D teams to provide premium, game-changing solutions that deliver a competitive advantage in the global marketplace. In addition to the services and products available to customers on a per-project basis, EWI offers membership in our organization to help companies get the most from working with us. With direct access to our technical staff, facilities, and library research services, members can solve their toughest problems, deliver higher quality products faster, and gain the competitive edge in a rapidly changing manufacturing environment.

FUSION WELDING SOLUTIONS

20836 Hall Road, #321, Clinton Twp., MI 48038

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fusionwelding.com

Fusion Welding Solutions is a full-service engineering company that specializes in testing and consulting services for the welding industry. Their staff and laboratories offer skilled welding and controls engineers with a knowledge base that covers all aspects of the welding processes, certifications, and compliance with customer standards. Fusion Welding Solutions has extensive experience in the design, review, and set-up of resistance, laser, and arc welding processes. Their staff is available on a short or long-term basis and is always on-call for emergency situations. Fusion Welding Solutions is flexible to work with the needs and requirements of each customer. Quality and cost-effective services include; Weld Engineering, Weld Destruct Services, Prototype, Services, Controls Engineering, Robotics, Weld Cell Maintenance, Welder Training and Certification, WPS and PQR Development, Metallurgy Services, Simulation Modeling and Analysis, Design and Set-up on Resistance, Laser, and Arc Welding Processes.

G.E. SCHMIDT

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513.489.5130

geschmidt.com

G.E. Schmidt, founded in 1960, is a manufacturer and international distributor of resistance welding machines, accessories and consumables for spot and projection welding applications. In addition to pedestal welders, electrodes, tip dressers, industrial ceramics and automated nut and bolt feeders, G.E. Schmidt specializes in quality assurance systems such as the proprietary ProLine Nut Verification System (NVS). G.E. Schmidt also offers on-site support and process development services.

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440.232.5887

guildint.com

Guild International designs and manufactures coil end strip welding machinery for use on steel process lines.



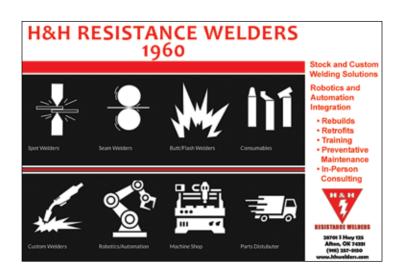
H&H RESISTANCE WELDERS

28701 S Highway 125 Afton, OK 74331

918.257.5150

hhwelders.com

H&H Resistance Welders designs and manufactures new single and three phase resistance welding equipment, refurbished used equipment of all resistance welding brands, and has adapted a new special application automated line of machines. H&H also offers its very own single and three phase controls as well as maintenance programs. H&H is a distributor for Tuffaloy Products, Inc., RoMan Manufacturing, Entron, Unitrol Industries and WeldComputer.



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416.747.1611

□ huysindustries.com

BRANCHES:

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1.800.461.9936

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34.895.3067

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800.423.5612

ibcadvancedalloys.com

IBC Advanced Alloys is a manufacturer (forge products via hammer, press and ring rolling) and distributor of copper, copper alloys and aluminum bronze in plate, sheet, bar, rod, tube, discs and rings. Markets served are the RWMA, Plastic Mold, Heat Exchanger, metal melting and other industrial markets. They have been in continuous operation since 1946.

INDUSTRIAL SUPPLIER LAREY

DBA / International Industrial Supply Co. 3620 East 14th Street, Brownsville, TX 78521

956.982.1350

■ iisco.net

Industrial Supplier Larey, Inc., is a steel and engineering plastics service center and a full-service distributor of Tool Steel, Aluminums, Carbon Steels, Engineering plastics, Copper Alloys, and Resistance Welding Electrodes.

INTERTRON INDUSTRIES

2110 S. Wright Street, Santa Ana, CA 92705

11.549.8948

intertronindustries.com

Our manufacturing is done by very sophisticated soldering machinery with triple level optical inspection.

Our statistical field infant mortality and reject rate for the past 18 years has been less than one half of one percent. We service all our products no matter how old, and never recommend that our customers scrap their controls and buy new ones due to obsolescence with time.

We respond to our customers' needs, whether in repair or new products, within 24 to 48 hours most of the time.



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951.734.1935

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Since 1960, Janda has manufactured Quality Standard and Special Resistance Welding Equipment. Janda offers the largest Standard Line of welders available, including Rocker Arm, Press, Projection, Longitudinal and Circumferential Seam welders available in Single Phase, Three Phase and Frequency Inverter, Multi-Head, Bench Type, Dimple Type, Corner Mesh, Miniature Weld Heads, Truss machines, Brake Shoe, Filter Bag, Gun Type, Rotary Spot, Fusion welders, Butt and T-Welders, also Precision Tensile Testers. Over 3,000 Special welders designed and manufactured. Machine certifications to government Mil. Spec. Class "A." Janda is also a stocking distributor/manufacturer of all welder components, accessories, and supplies including controls, transformers, electrodes and copper bar.

KRITON WELD EQUIPMENTS

Regd. Office & Works: Block NO.305, AT. & VILL. Kashipura, POR S.O.: 391 243, TAL. & DIST. Vadodara, Gujarat, INDIA

+91.9510719646 | 9687652119

kritonwelders.com

Since 1973, KRITON manufactures nearly a hundred types of models in various capacities in Arc Welding and Resistance Welding Equipments. Kriton has two manufacturing units at G.I.D.C., Makarpura, Vadodara and Vllage: Kashipura (Tal. & Dist.: Vadodara) with complete manufacturing and testing facilities. All welding machines at KRITON WELD EQUIPMENTS PVT. LTD. are strictly manufactured as per ISS/RWMA (USA) standards, incorporating latest technological developments and controls with highest order of quality & performance. Acquiring competitive position in welding industry. KRITON performs all activities of transformer manufacturing, fabrication, machining of parts, electronic control manufacturing along with well-set testing, all in house with topmost quality control and supervision. Tuv: ISO: 9001: 2015. CE certified.

KOOPS AUTOMATION SYSTEMS

987 Productions Court, Holland, MI 49423

616.395.0230

koops.com

Koops designs, builds, and integrates automation systems uniting rock solid engineering solutions with stellar customer service. Now we are combining those qualities with the legacy of Newcor welders to automate all of your metal joining processes! Our customers trust us to solve complex manufacturing challenges to help them reach their biggest goals. From an on-site analysis of your current production process to the full integration of technology, people, and processes, we listen to your concerns, evaluate your requirements, and engineer a personalized solution to meet your needs. We are a leader in the industry through constant innovation and early adoption of emerging technologies. Contact us today to learn how Koops can help with your next automation system.

LEBRONZE ALLOYS

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lebronze-alloys.com

For over 50 years, Lebronze alloys has been an international reference in the Automotive industry for resistance welding products. Our expertise, firstly developed in France and Germany, is now recognized in 35 countries. Being a major partner to almost all car builders involves important duties: not only manufacturing high quality alloys and electrodes but also by being a pioneer in innovation. All our products are manufactured 100% in our own dedicated facilities where melting, casting, extrusion, drawing, heat treatment, machining and cold forming operations, are permanently controlled by our experienced Engineering and Quality Assurance staff. This uniqueness guarantees complete traceability and thus perfect control of quality and improves the reliability of our supply chain.

LUVATA OHIO

1376 Pittsburgh Drive, Delaware, OH 43015

3 740.363.1981

Iuvata.com

BRANCHES:

United Kingdom

Luvata Welwyn Garden Ltd. Centra Park, Bessemer Road Welwyn Garden City, Hertfordshire AL7 1HT, UK

1 011.44.1707.379789

China

MM Metal Products (Suzhou) Co., Ltd. 53 Sanzhuang Street Weiting Town, Suzhou Industrial Park Jiangsu Provincem 215121, China

a 011.86512.62851018

Brazil

Luvata São Paulo Avenida dos Autonomistas, nº 4.900 Galpão PR406-B 06194-060 Osasco - SP, Brazil

011.55.11.4624.7661

Russia

Luvata St. Petersburg 19th line V.O., 34-1-B 199178 St. Petersburg, Russia

a 011.7.812.4492797

Luvata Special Products is the world's leading manufacturer of resistance welding electrodes including such internationally recognized brands as A-Trode®, C-Trode®, Cupal®, Nitrode® and Z-Trode®. Luvata Special Products offers a complete line of resistance welding products, along with exceptional customer service and technical support. Luvata Special Products is a group company of Mitsubishi Materials Corporation.



MACOSA

MANUFACTURAS Y ALEACIONES DE COBRE S.A. DE C.V Calle 3, Zona Industrial Benito Juárez, C.P. 76120, MEXICO

+52.442.217.11.71 | +52.844.432.13.87

Macosa.org

MACOSA is a company dedicated to the manufacture and distribution of products related to cooper alloy and Resistance Welding consumables. Products include CAPS, standard electrodes, special electrodes, holders, shanks, base mount body styles, shunts, water cooled cables, air cooled cables, copper alloys, Class 2, 3, 11. We are a market leader in the provision of special materials of copper and have physical inventories at our facility sufficient to meet the needs of our customers.

MANUFACTURA Y SUMINISTROS INDUSTRIALES S.A. DE C.V. – MASINSA

Laguna de Mayran 1020 Col. La Salle Saltillo, Coahuila 25240 Mexico

+52.844.430.8777

masinsa.com.mx/contacto

Manufacturing, distribution, import and export of consumables and accessories for resistance welding. Import, export and distribution of raw materials based on copper alloys and refractory materials for resistance welding processes. Locations in Mexico City, Saltillo and Queretaro.

MATUSCHEK WELDING PRODUCTS

42378 Yearego Drive, Sterling Heights, MI 48314

586.991.2434

matuschek.com

Matuschek Welding Products, Inc. manufactures, imports, and distributes Resistance Welding Controllers, Instrumentation, and equipment for the Micro-Welding and Sheet Metal Welding industries. State-of-the-art Mid-frequency and High-frequency Inverter Power Supplies, Precision Weld Heads and Hand-held Process Analyzers provide "QUALITY Spot Welds made easy." Matuschek controllers offer Real-Time Adaptive Control, QC Software Solutions, Tolerance Band Control and Fault Alert Capabilities.

MATUSCHEK

PERFORMANCE

MATUSCHEK is the global manufacturer of premier resistance welding controls and components.

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MASTER real-time adaptive resistance spot welding control for more than 20 years.

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586.755.1184

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WELFORM PRECISION, LTD.

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86.571.5668.1915

Cold formed or standard straight electrodes and cap adapters; cold formed or straight, forged, cast and bar stock electrode holders for portable and fixture type resistance welding equipment. Copper and copper alloy materials products for above including backup wedges. Laminated leaf shunts and point holders.

NIMAK NORTH AMERICA

9415 Weather View Drive, Chattanooga, TN, 37421 Service & Workshop Center: 2711 Old Woodruff Road, Greer, SC 29651

a 423.284.7387

😐 nimak.us

NIMAK quality – in Germany and around the world. We have our roots in the Westerwald district and work successfully in the whole world. The principle of expansion that is at the root of that is as simple as it is plausible: We accompany the customers wherever they go. And we support them with our experience, our expertise and our solutions in constructing new production plants. On top of that, we are and will continue to accompany our customers anywhere in the world - with our own service and maintenance stations near the factory and our own network of onsite service partners. We manufacture the parts used in our welding guns, plants and gluing and dosing systems in Germany and, with the same high quality, also in China and the USA. That enables us to react flexibly to concrete service requirements onsite and to always bring spare and wearing parts wherever they may be needed.

NORTH AMERICAN HÖGANÄS

111 Hoganas Way, Hollsopple PA 15935-6416

814.479.3500

hoganas.com

North American Höganäs, Inc. is a producer of metal powders committed to advancing the resistance welding industry through the development of more efficient welding electrode materials. NAH currently manufactures and supplies high quality dispersion strengthened copper in the form of bar stock coils to be formed into electrodes by various manufactures. This dispersion strengthened copper has been used successfully in numerous applications due to its retention of high temperature hardness, resistance to sticking, and superior weld quality. Feel free to contact North American Höganäs with your resistance welding electrode material needs and we will do our best to design, manufacture, and supply you with the best material to do the job.



NSRW

701 Thames Court, PO Box 1147, Pelham, AL 35124

205.663.1500

nsrw.com

NSRW is a full-service resistance welding manufacturer and supplier for the resistance welding process, carrying a complete inventory of copper rod, bar and plate in RWMA classes 2, 3, 4, and 110 Bus Class 11 and 12 copper tungsten, 13 tungsten, 14 molybdenum and Anviloy 1150 are also available. In stock and ready to ship a complete line of resistance welding supplies including electrodes, caps, shanks, adapters, seam weld wheels, air- and water-cooled welding cables, transformers, SCR's and controls. Engineering available to assist your manufacturing needs. NSRW can design new machines or remanufacture existing equipment to meet your specific requirements. In-house tooling design and service. Seminars are also available.

OBARA CORP. USA

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a 011.52.449.971.1525

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Obara Tecnologias E Produtos De Soldagem LTDA.

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obarabrasil.com.br

Manufacturer of a complete line of resistance welding equipment and supplies: including X2C lightweight servo guns, actuators, AC-DC transformers, air robot welding guns, cylinders, fixture guns, manual integrated weld guns, air and water cooled cables, shunts, adapters, electrodes, timercontrollers, tip dressers, tip changers, cutter blades and most other resistance welding products. Services include design engineering, site support, weld gun rebuilding, maintenance training, spare part support and other technical training.

PLANSEE USA

115 Constitution Boulevard, Franklin, MA 02038

508.553.3800

plansee.com

Plansee manufactures resistance welding electrodes made from tungsten-copper, tungsten and molybdenum with a high level of electrical conductivity and outstanding stability at high temperatures. Being used in spot welding, roller welding, projection or upset welding, Plansee's electrodes have a considerably longer service life than other materials. Specializing in machining and fabrication of molybdenum and tungsten products, Plansee USA is the North American headquarters for all Plansee High Performance Materials.

RESISTANCE WELDING CONTROLS (RWC)

PO Box 3153, Bethlehem, PA 18107

484.898.0257

rwcllc.net

Resistance Welding Controls, LLC provides economical welding control solutions for all types of spot-welding machines. Recognizing a need in the marketplace for a more affordable and dependable solutions, our scalable weld controls offer value and dependability in an easy to understand product. In addition, our machinery side of the business offers cost-effective spot-welding machines and automation systems. Let us work with you to offer solutions for your design and process management needs. We can help you with whitegoods, wire goods, electronics, automotive and construction needs.

RESISTANCE WELDING MACHINE & ACCESSORY

255 Palladium Drive, St. Joseph, MI 49085

269.428.4770

□ resweld.com

Resistance Welding Machine & Accessory, with operational and warehouse locations in (St. Joseph, Michigan) Resistance Welding Machine & Accessory is a full-service distributor and manufacturer that has been providing quality spot welding supplies and equipment since 1987. However, they are not just another spot-welding supply company like so many others, they are resistance welding specialists. Their sales engineers and customer service representatives are the most knowledgeable in our industry and can aid in choosing the proper spot-welding supplies and machinery for the job at the best value. They keep large inventories of the most common spot-welding consumables, along with copper bar stock and special metals.

If the right spot weld item is not available from their thousands of standard products, they also offer the design and manufacture of special electrodes, tooling, and fixtures to create a custom solution to meet your needs.



ROMAN MANUFACTURING

861 47th Street SW, Grand Rapids, MI 49509-5103

616.530.8641

romanmfg.com

Resistance welding transformers and special water-cooled transformers; MFDC Inverter Power Supplies, Three Phase DC Power Supplies, Frequency Converters; manual and motorized tap switches; electrical insulation fabrications: non-ferrous castings and patterns. Complete repair and rebuild services for all brands.

SHERBROOKE METALS CORPORATION

36490 Reading Avenue, Willoughby, OH 44094

440.942.3520

■ sherbrookemetals.com

Sherbrooke Metals Corporation is a primary manufacturer of copper-tungsten and silver-tungsten materials. In addition to making these products, they stock pure Molybdenum and Tungsten in both rod and plate. These materials are cut and ground to customer specifications.

SOUTHERN COPPER & SUPPLY

875 Yeager Parkway, Pelham, AL 35124-1846

205.664.9440

southerncopper.com

Southern Copper and Supply is a reliable source for resistance welding materials and nonferrous metals. They offer an extensive range of raw materials and custom parts to cater to specific customer requirements. What sets them apart is their commitment to reliable, prompt, and knowledgeable customer service. At Southern Copper, customer satisfaction is a top priority, and they strive to offer exceptional service even after the sale.

STANDARD RESISTANCE WELDER COMPANY DIVISION OF JIM DALLY & ASSOC., INC.

7833 Conners Road PO Box 268, Winston, GA 30187-1463

770.949.2479

srwelder.com

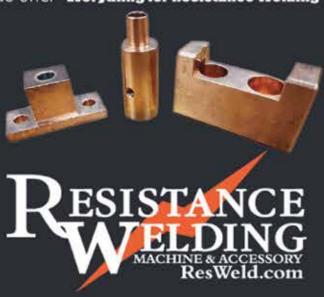
Standard Resistance Welder Company is the manufacturer of the Standard Resistance Welding Spot, Seam, Butt, Flash, Projection, Press and Bench Welders. We also specialize in Portable Gun Welders, Special Multi-Spot, Projection and Seam Welders and Dial Index Welders. Special fixtures and transfers. Automated Arc welding fixtures. Assembly type welding machines. Three-phase DC and Mid Frequency. Wire forming equipment. Full-service OEM manufacturer. Schools/Training. Inventory stocking distributor of consumable products. We offer schools, training, and service.

manufacturing, and supplying resistance welding electrodes, fixtures, and tooling to industries throughout the nation and across the globe.

Resistance Welding Machine & Accessory can assist you in the purchase of spare parts for resistance welding machinery. Our sales engineers and customer service reps are the most knowledgeable in our industry and can offer assistance in choosing the proper electrodes for the job.

We keep large inventories of the most common spot welding tips, caps, shanks, threaded adapters, cap adapters, cables, and shunts, along with copper bar stock and special metals. We also have an in house full service machine shop to help provide the fastest turnaround in our industry. We will take the worry out of purchasing your resistance welding needs.

Have one of our sales engineers contact you to discuss your specific needs. Put a resistance weldling professional to work for you today and you will find we really do offer "Everything for Resistance Welding".



Home Office: 255 Palladium Drive, St. Joseph, MI 49085 Phone: (269) 428-4770 • Email: sales@resweld.com

www.resweld.com



TAYLOR-WINFIELD TECHNOLOGIES

3200 Innovation Place, Youngstown, Ohio 44509

330.259.8500

taylor-winfield.com

As a full-service, original equipment manufacturer, Taylor-Winfield Technologies provides simple to complex parts joining, welding, processing and automated assembly systems that give our customers a competitive advantage in their respective industries. Taylor-Winfield provides full design, engineering, assembly, laboratory and testing capabilities to supply machines that suit your needs and delivers years of production output with minimal maintenance and support required.

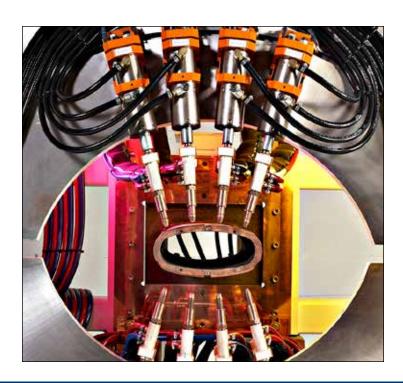
TECNA

Via Meucci, 27,40024 Castel San Pietro Terme, Bologna ITALY

39.051.695.4411 | 908.247.6220

□ tecna.net | tecnadirect.com

TECNA, leading manufacturer of resistance welding equipment and balancers, has been designing, manufacturing and selling resistance welding equipment and systems as well as other equipment for the manufacturing industry for over 40 years. The TECNA products are 100% designed and manufactured in Italy and represent the solution for whatever kind of application in the manufacturing industry. We're glad to announce that TECNA has established its US subsidiary, TECNA USA INC., a daughter company of TECNA S.p.A., with the aim to provide the TECNA customers with in-country direct support. TECNA USA sells its products in the USA through a network of appointed distributors who stock products and spare parts and are capable and trained to provide technical support and after-sales services.



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TECHNO-CONTROL CYBERNETIC

3470 Enterprises Blvd. Terrebonne, Quebec J6X 4J8 CANADA

450.968.8896

techno-control.com
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Techno-Control Cybernetic, Inc. manufactures dependable single-phase AC digital resistance welding controllers. Our different Series of controllers are available with water-cooled SCR's, applied pressure monitor control (option), keypad programming, modular, upgradeable, production-oriented, very user-friendly, and can be adapted to the customer's specific needs. We supply controllers and control systems that can replace old controllers for all types and various resistance welding applications (rocker arm, seam, butt, multi-head, multiple sequence welders, guns and bench). Specialized in resistance welding controllers, we also offer and manufacture special and standard resistance welding equipment, consulting services, training in resistance welding, and we carry a full line of replacement parts and consumables, including new and rebuilt welding transformers, shunt, resistance welding-related pneumatics, copper alloys, electrodes, etc. Our technical department can upgrade, refurbish, adapt and service to original specification all existing resistance welding equipment. Resistance welding is our expertise.

TIPALOY

1435 East Milwaukee Avenue, Detroit, MI 48211-2009

313.875.5145

tipaloy.com

See our web site for downloadable catalog and new products sheets. Standard single and multiple cylinder design welders. Dedicated welders for resistance welding applications, including design, engineering, and assembly. In house Resistance welding lab. Onsite resistance welding seminars and consulting. Tips: male and female cap tips, cold-formed tips and shanks, special design tips, large round, square and rectangular faced tips, threaded tips, copper tungsten faced tips, and swivel style tips. Projection stud and nut tips both threaded and tapered. Tips and assemblies designed for projection nut and stud feeders. Build-A-Die components complementing our available standard tips. Gun shanks and arms. Holders: straight, offset, and specials. Pipe and straight thread adapters. Cables: dry, water cooled, kickless and laminates. Forgings: seam welder wheels, rough and machined forgings. RWMA alloys: rod & bar, castings. Accessories: manual & pneumatic tip dressers and cutters, pressure gauges. Welding controls, transformers and cylinders.

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T.J. SNOW COMPANY

120 Nowlin Lane, P.O. Box 22847, Chattanooga, TN 37422

423.894.6234

tjsnow.com

T. J. Snow offers a broad range of standard and special design resistance welders, from single station machines to complex production systems. Resistance welding machines of all types are available, including spot, bench, projection, seam, multi-gun and flash/butt welders. Special fixtures and tooling are also available. In addition, a large inventory of used resistance welders and controls are offered in refurbished or completely remanufactured condition. T. J. Snow is known for quick-response on-site resistance welder and control service and two corporate aircraft make traveling to customers' plant locations direct and non-stop. To help customers succeed with the resistance welding process, seminars and handson training classes are offered in-plant, at our Chattanooga facility, and at various locations around the country. A large and diverse inventory of resistance welding supplies is maintained in Chattanooga for same-day shipment, including electrodes, holders, transformers, wheels, adapters, cables, jumpers, copper alloy rod and bar stock, controls, monitors, industrial water chillers, SCRs and other specialized parts and accessories.

TUFFALOY PRODUCTS

1400 S. Batesville Road, Greer, SC 29650

864.879-0763

tuffaloy.com

All Standard Spot welding electrodes including caps "CAMELEON/MAXLIFE™, GCAP®, MCAP® and FIN CAP®", standard electrodes – straight and cold formed: Holders including straight, offset, proprietary holders "ULTRA PRESSURE®" Fast Follow Up, "NU-TWIST®", "Equa-Tip and Equa-Press" dual tip holders: Projection Welding dies and fixtures (design and build): complete range of RWMA alloys in the form of wrought bar, casting, forgings, copper tungsten alloys: seam welding wheels new or reworked: complete line of force gauges: Arctic stud and nut welding electrodes with 10W facing: backup electrodes: weld gun shanks and adapters: "S" series self-dressing caps.

Resistance Welding Products

9270 Middle Line Road Blenheim, Ontario, NOP 1A0 CANADA

519.676.8173

tuffaloy.com/about/resistance-welding-products-ltd

UNITROL ELECTRONICS

702 Landwehr Road, Northbrook, IL 60062-2310

847.480.0115

unitrol-electronics.com

Unitrol Electronics, Inc., manufactures microcomputer solidstate resistance welding controls using either keypad or thumbwheel entry, and featuring SOFT TOUCH, a welder safety system. Systems include water and air-cooled SCR contactors. Controls supplied in single and three-phase styles for commercial and MIL-spec welding in sizes to match any welding machine. Available options include constant current, electrode force measurement, communication ports, and electronically set air pressure regulators. All controls feature a minimum of components and utilize design that eliminates wiring cables, ribbon cables, and unnecessary hardware. Available in single SCR and up to 15 SCR contactor styles with ability to control up to 16 solenoid valves and monitor up to 5 proximity switches. TEMPERATURE FEEDBACK: Unitrol specializes in total feedback resistance brazing systems that replace torch and oven brazing on many components. WATER CHILLERS: Unitrol manufactures water chillers that are balanced for spot welder applications. Complete package water chillers are available up to 50 tons in all standard voltages.

WATTEREDGE, A SOUTHWIRE COMPANY

567 Miller Road, Avon Lake, OH 44012

440.933.6110

watteredge.com

Manufacturer of air and water-cooled resistance welding cables, including heavy duty kickless cables. We also produce copper laminated shunts, both in the press-welded and riveted style. We can provide a complete robot dress-out package, which includes heavy duty abrasion and heat protection items. Finally, cables for a variety of applications, including furnace, vacuum and induction. This includes specialty items, such as flat braided flexible connectors and ground cables for power generation applications. Secondary power applications, with regard to air-cooled and water-cooled applications, is our specialty.

WELDCOMPUTER CORPORATION

105 Jordan Road, Troy, NY 12180

800.553.9353

weldcomputer.com

WeldComputer Corporation manufactures a broad line of high-performance controls and monitors for automotive, commercial, military and aerospace resistance welding applications. Products work with spot, projection, seam, flash, stud and capacitive discharge welding equipment to improve weld quality, increase weld consistency and throughput, reduce scrap, and improve worker safety. Controls and monitors help reduce costs and improve quality assurance beyond what can be achieved with conventional equipment. Monitoring products prevent bad welds from passing through production undetected. Adaptive controls reduce incidence of bad welds and increase consistency of all welds produced. WeldComputer® Adaptive Controls have been granted military approval to eliminate destructive testing. Inverter and SCR based controls emulate any control function and connect directly to any welding transformer. Expert consulting services available to analyze welding operations, provide practical solutions to improve welding performance and reduce losses from machine inconsistencies and weld variability.



WELD MANAGEMENT SOLUTIONS

881 Marine Drive, Gibsons, BC, V0N 1V1 Canada

604.251.2461

weldms.com

Weld Management Solutions, Inc., (WeldMS) specializes in the real-time monitoring, analysis, management and documentation of flash butt welds. WeldMS can retrofit its monitoring system to all flash butt welders. It can also upgrade older mechanical welding controls to a computerized welding control.

WELD SYSTEMS INTEGRATORS (WSI)

4943 Driscoll Rd., Warrensville Heights, OH 44146

® 844.WSI.WELD [974.9353]

WSIweld.com

TECNADirect: 844.44.TECNA (448.3262)

International: +1.216.475.5629

We Make Great Welds!

WSI is a manufacturer and distributor of a full line of resistance welding and capacitor discharge machinery, accessories and consumables, an integrator of automated and robotic Resistance/MIG/TIG/Plasma welding cells, and has strong capabilities in industrial, aerospace and medical welding, service, training, welding lab testing and contract engineering. WSI is the industry leader in fastener welding with boronstrengthened ultra-high-strength steels (UHSS) like USIBOR®. WSI is also Stocking Importer and Master Distributor for TECNA S.p.A. Industrial Welding Equipment, Weld Guns, and Spring Balancers. Founded in 2000 by a group of industry veterans, WSI has become a global provider of engineered welding solutions and products for a wide array of industries. WSI is a proud Sustaining Member of the American Welding Society (AWS), the Resistance Welding Manufacturing Alliance (RWMA), as well as WEMCO, an Association of Welding Equipment Manufacturers.

WORTON MANUFACTURING

355 Signet Drive, Toronto, Ontario M9L 1V3 CANADA

416.749.6060

worco.net

Worton Manufacturing manufactures resistance welding consumables offering a complete line of tips, holders and accessories. Since 1963, Worton has developed its expertise as a manufacturer servicing welding markets. The latest in precision equipment allows them to process all metals with expertise in copper, brass, aluminum and stainless steel. "Take a Tip from Worco."



Distributing and Manufacturing High Conductivity Copper Alloys and Resistance Welding Products for over 40 years!

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