

**Sample Welder Qualification Form (Multi-Process)
WELDER, WELDING OPERATOR, OR TACK WELDER
PERFORMANCE QUALIFICATION TEST RECORD**

| | | | | | |
|-----------|--|------------------------------|---------------|--|------|
| Name | | OPTIONAL PHOTO ID | Test Date | | Rev. |
| ID Number | | | Record No. | | |
| Stamp No. | | | Std. Test No. | | |
| Company | | | WPS No. | | |
| Division | | | Qualified To | | |

| BASE METALS | Specification | Type or Grade | AWS Group No. | Size (NPS) | Schedule | Thickness | Diameter |
|--------------------|---------------|---------------|---------------|------------|----------|-----------|----------|
| Base Material | | | | | | | |
| Welded To | | | | | | | |

| VARIABLES | Actual Values | RANGE QUALIFIED |
|--------------------|---------------|-----------------|
| Type of Weld Joint | | |
| Base Metal | | |

| | Groove | Fillet | Groove | Fillet |
|---------------------|--------|--------|--------|--------|
| Plate Thickness | | | | |
| Pipe/Tube Thickness | | | | |
| Pipe Diameter | | | | |

| | | | | | | |
|---|--|--|--|--|--|--|
| Welding Process | | | | | | |
| Type (Manual, Semiautomatic, Mechanized, Automatic) | | | | | | |
| Backing | | | | | | |
| Filler Metal (AWS Spec.) | | | | | | |
| AWS Classification | | | | | | |
| F-Number | | | | | | |
| Position | | | | | | |
| Groove – Plate and Pipe ≥ 24 in | | | | | | |
| Groove – Pipe < 24 in | | | | | | |
| Fillet – Plate and Pipe ≥ 24 in | | | | | | |
| Fillet – Pipe < 24 in | | | | | | |
| Progression | | | | | | |
| GMAW Transfer Mode | | | | | | |
| Single or Multiple Electrodes | | | | | | |
| Gas/Flux Type | | | | | | |

TEST RESULTS

| Type of Test | Acceptance Criteria | Results | Remarks |
|--------------|---------------------|---------|---------|
| | | | |
| | | | |

CERTIFICATION

| | |
|-------------------|--|
| Test Conducted by | |
| Laboratory | |
| Test Number | |
| File Number | |

We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in accordance with the requirements of Clause 4 of AWS D1.1/D1.1M (_____) *Structural Welding Code—Steel*.
(year)

Manufacturer or Contractor _____ Authorized by _____

Date _____