

**Sample Welder Qualification Form (Single-Process)
WELDER, WELDING OPERATOR, OR TACK WELDER
PERFORMANCE QUALIFICATION TEST RECORD**

Name		OPTIONAL PHOTO ID	Test Date		Rev.
ID Number			Record No.		
Stamp No.			Std. Test No.		
Company			WPS No.		
Division			Qualified To		

BASE METALS	Specification	Type or Grade	AWS Group No.	Size (NPS)	Schedule	Thickness	Diameter
Base Material							
Welded To							

VARIABLES	Actual Values	RANGE QUALIFIED
Type of Weld Joint		
Base Metal		

	Groove	Fillet	Groove	Fillet
Plate Thickness				
Pipe/Tube Thickness				
Pipe Diameter				

Welding Process		
Type (Manual, Semiautomatic, Mechanized, Automatic)		
Backing		
Filler Metal (AWS Spec.)		
AWS Classification		
F-Number		
Position		
Groove – Plate & Pipe ≥ 24 in		
Groove – Pipe < 24 in		
Fillet – Plate & Pipe ≥ 24 in		
Fillet – Pipe < 24 in		
Progression		
GMAW Transfer Mode		
Single or Multiple Electrodes		
Gas/Flux Type		

TEST RESULTS

Type of Test	Acceptance Criteria	Results	Remarks

CERTIFICATION

Test Conducted by	
Laboratory	
Test Number	
File Number	

We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in accordance with the requirements of Clause 4 of AWS D1.1/D1.1M (_____) *Structural Welding Code—Steel*.
(year)

Manufacturer or Contractor _____ Authorized by _____

Date _____