American Welding Society®

AWS Errata Sheet

The following Errata have been identified and will be incorporated into the next reprinting of AWS D15.1/D15.1M:2025, *Railroad Welding Specification for Cars and Locomotives*.

Page 15, Table 5.3, 2nd column, 2nd row, change "Any listed in Table 5.4" to "Any listed in Tables 5.4 and 5.5"

Page 38, Figure 7.1A, joint designation B-L 1a-S, 3rd column, 4th row, change "3/8 [10] max." to "5/8 [16] max."

Page 42, Figure 7.1D, joint designation C-U2b-S, 3rd column, 3rd row, change "1 [25] max." to "U"

Page 45, Figure 7.1E, joint designation B-U4a-GF, 7th column, 5th row, add ", H" after "F"

Page 46, Figure 7.1F, joint designation B-U4b, 7th column, 4th row, add "+" before "10°"

Page 46, Figure 7.1F, joint designation B-U4b-GF, 7th column, 8th row, add "+" before "10°"

Page 54, Figure 7.1L, joint designation TC-U5-S, 5th column, 8th row, change "f = 3/16 [5] max." to "f = 1/4 [6] max."

Page 72, Table 8.1, 1st column, *Steel Specification Requirements*, 1st sub column, *Steel Specification*[a, b, c], 8th row below *Class I*, shift "D, 25/32, 172/221, 45/60, 310/414" 1 column to the right; add "ASTM A381" where the "D" was written, and "Grades A, B, C," next to "D"

Page 72, Table 8.1, 2nd column, *Filler Metal Requirements*, 3rd sub column, *Electrode Classification*[f, h, k], 4th row grouping, *FCAW*, delete "Grades A, B, C," and "ASTM A381"; move "E7XTX-XXX-X" up 1 row

Page 74, Table 8.1, 1st column, *Steel Specification Requirements*, 1st sub column, *Steel Specification*[a, b, c], 2nd row grouping below *Class II*, delete the 2nd reference to "EH36" in the last line

Page 77, Table 8.1, 2nd column, *Filler Metal Requirements*, 2nd sub column, *AWS Electrode Specification*, 3rd row grouping below *Class IV*, change "A5.5/A5.5M" to "A5.28/A5.28M"

Page 77, Table 8.1, 2nd column, *Filler Metal Requirements*, 2nd sub column, *AWS Electrode Specification*, 3rd row grouping below *Class V*, change "A5.5/A5.5M" to "A5.28/A5.28M"

Page 87, 10.9.2.1, change "**10.9.2.** 1 1/8 in" to "**10.9.2.1** 1/8 in"

Page 96, Table 10.5, 5th column, 2nd row, delete superscript "c"

The purpose of an errata sheet is to notify the public that a published standard has a typographical error. Errata sheets provide a list of errors and their corrections on an AWS standard introduced during the publication stages.

(Errata Notice: May 13, 2026)

Page 96, Table 10.5, 5th column, 3rd row, delete superscript “c”

Page 96, Table 10.5, 5th column, 7th row, change “H” to “V”

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