

AWS Errata Sheet

The following Errata have been identified in AWS D1.1/D1.1M:2025-AMD1, *Structural Welding Code-Steel* and will be incorporated into the next edition.

Page 23, 4.7.3.2, 1st sentence: hyphenate “in plane”

Page 66, 5.6.4(4), 1st sentence: add “with the shielding gas” after “combination”

Page 79, Table 5.7, note 3: change “4.6” to “10.2”

Page 85, Legend for Figures 5.1, 5.2 and 5.3, Symbol for weld types: change “12 – flare weld” to “12 – fillet weld”

Page 138, 6.18.1.1, 1st sentence: change “6.17.1(2)” to “6.18.1(2)”

Page 160, Table 6.11, footnote d: change “6.22 and 10.19” to “Tables 6.12 and 10.12”

Page 307, Table 10.2, footnote d: change “4.6.4.2 and 4.6.4.3” to “4.7.3.2 and 4.7.3.3”

Page 361, Table B.2, 1st heading under table title: change “Minimum Preheat an Interpass Temperature (°F)^a” to “Minimum Preheat and Interpass Temperature (°F)^a”

Page 362, Table B.2 (Continued), 1st heading under table title: change “Minimum Preheat an Interpass Temperature (°F)^a” to “Minimum Preheat and Interpass Temperature (°F)^a”

Page 404, 5th line, meaning for the symbol H: hyphenate “in plane”

Page 477, Q2., 3rd sentence: change “Figure R.2” to “Figure Q.2”

Page 478, Q3.1, 3rd paragraph, last sentence: change “Figure R.3” to “Figure Q.3”

Page 501, C-4.7.3.3, 1st paragraph, last sentence: change “elements” to “element’s”

Page 501, C-4.7.3.3, 2nd paragraph, 1st sentence: hyphenate “in plane”

Page 534, C-7.8.2, last sentence: change “Figure C-7.X” to “Figure C-7.9”

Page 546, after Figure C-7.8: add Figure C-7.9 as follows:

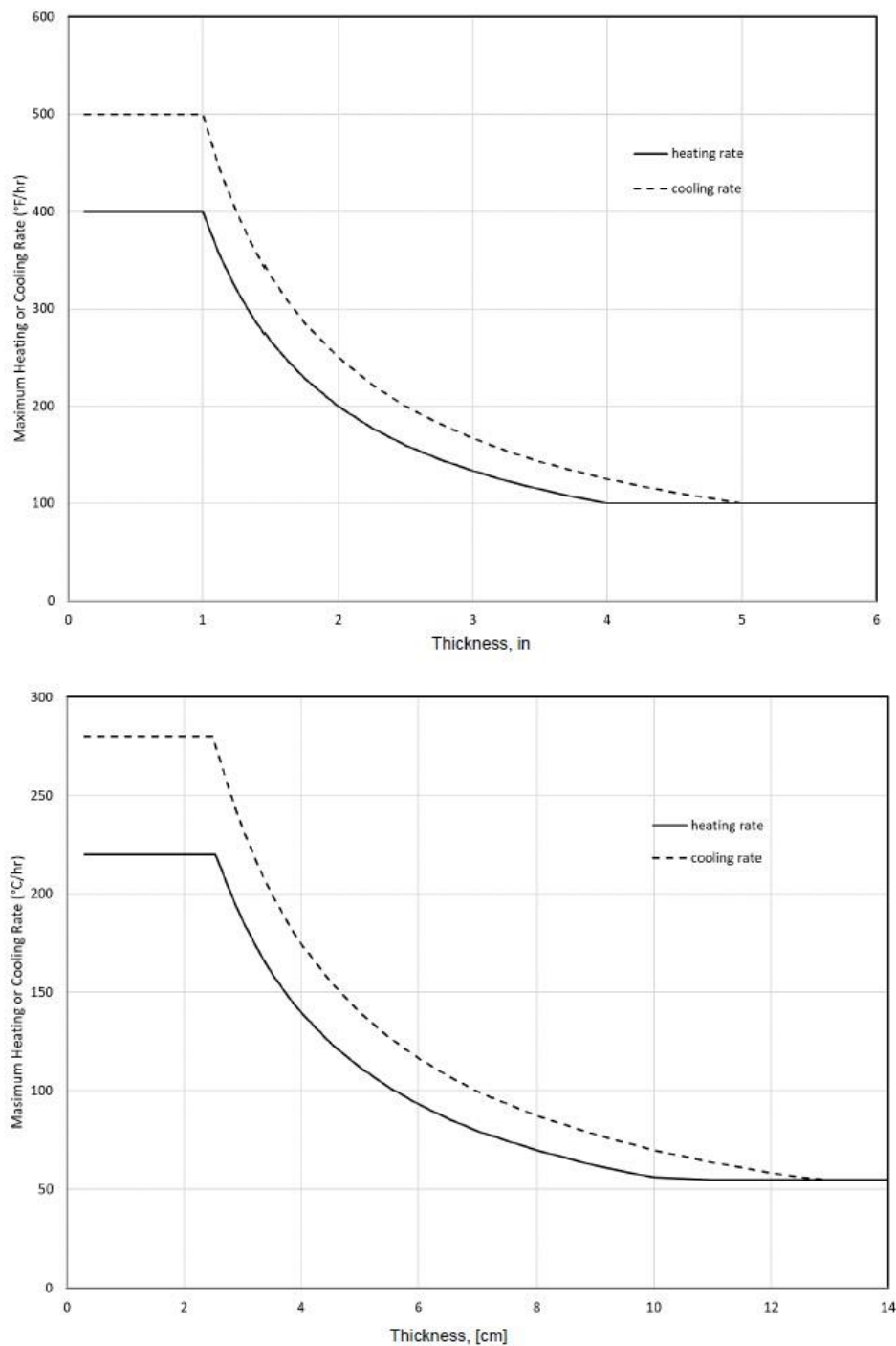


Figure C-7.9—Maximum Heating and Cooling Rates

The purpose of an errata sheet is to notify the public that a published standard has a typographical error. Errata sheets provide a list of errors and their corrections on an AWS standard introduced during the publication stages.

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Page 547, above C-8.1 Scope: add the title “Part A General Requirements”

Page 573, C-10.2.3.7, 1st paragraph, last sentence: change “Reference 12” to “Reference 6”

Page 574, C-10.3(1), last sentence: change "Annex R" to Annex Q”

Page 574, C-10.3(2), last sentence: change "Annex R" to Annex Q”

Page 579, 2nd to last paragraph, 2nd sentence: delete “of Clause C-2”

Page 588, Table C-10.7, title: change “10.14.1.1” to “10.14.4.4”

Page 593, item (3), last sentence, last reference: change “36” to “33”

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