



### AWS Amendment Notice

The following amendment has been identified and is incorporated in this reprint.

**2<sup>nd</sup> Printing:** February 2026  
**AWS Standard:** D1.1/D1.1M:2025  
**Amendment Number:** 1  
**Subject:** Table 8.1, *Visual Inspection Acceptance Criteria (see 8.9)*

Page 246, Table 8.1(7)(1)(b): add “no” before “greater than” as follows:

**(7) Undercut**

(A)

(1) For material less than 1 in [25 mm] thick, undercut shall not exceed 1/32 in [1 mm] in depth, with the following exceptions:

(a) For welds equal to or greater than 12 in [300 mm] in length, undercut shall not exceed 1/16 in [2 mm] in depth for any accumulated length up to 2 in [50 mm] in any 12 in [300 mm] length of weld, and

(b) For welds less than 12 in [300 mm] in length, the accumulated undercut length with undercut depth no greater than 1/16 in [2 mm] shall not exceed the weld length multiplied by 0.16 for each length of weld.

(2) For material equal to or greater than 1 in [25 mm] thick, undercut shall not exceed 1/16 in [2 mm] in depth.