



Personal Information

Last Name First Name MI

Email Address: Date of Birth (MM/DD/YYYY) Social Security No. (last 4 only)

Check one: Home Address Business Address (indicate company name below, if applicable)
Address (welder card will be sent to the address indicated on this form. Make sure to indicate Apt. / Suite # for the address indicated.)

City State Province/Country Zip Code

Home Telephone Number Work Telephone Number Mobile Telephone Number

Upon obtaining my certification, I give AWS the right to reveal my certification status as it relates to its validity and the expiration date only. No other information related to my certification shall be revealed. Yes No. If Yes, please initial here

Test Information (To be completed by Facility's Test Supervisor)

Accredited Test Facility: Certificate #:
WPS: Date Tested:
Indicate WPS as required by AWS B2.1. If Supplement G is used, indicate the WPS as assigned by the employer. Ex: mm/dd/yy

Qualifications Range: Place the appropriate abbreviation in each category box.
Supplement Code Process Gas (optional) Filler Metal Base Metal Position(s) Thickness, Backing - or - Thickness, Pipe OD & Backing

Reviewed: Facility Test Supervisor
Signature Date
Test Record must accompany this application. WPS will need to be submitted if it is the first time being used.
CWI Stamp (required)

Method of Payment (\$60, Certification fee must accompany this form.) AWS USE ONLY

Payment must accompany this application
All checks and money orders made payable to AWS Check or money order #
VISA MC AMEX Discover
CC#: Exp:
SIGNATURE: cvv:
Acct #:
Date:
Amt \$:



INSTRUCTIONS FOR APPLICATION

There is a \$60 fee for each certification granted. For credit card information, fill out the box at the bottom of the application. Please fill out a separate application for each certification that the welder tested.

The welder is responsible for maintaining the certification. All certification materials will be sent to the welder's home address, unless specified to be sent to employer's address. Remember to contact AWS if you change your address!

Test Information (supplied by the Facility Test Supervisor): When using Supplement G, AWS must have a copy of the actual WPS on file. If you have previously submitted the WPS or are utilizing an AWS B2 SWPS, the AWS Certification Department has a record of this information. Any further tests using that same WPS can be referenced on the application. If this is the first time a WPS is being used, please submit a copy of that WPS and any supporting paperwork along with the application.

Under Qualifications, list the abbreviations that should appear on the welder certification card using the codes below. Note that some categories, such as Gas, may not apply in all situations (SMAW for example). Also, consider the "typical" essential variables of Welder Qualifications, such as position(s), up or down progression, thickness, outside diameter (OD, if pipe), and use or non-use of backing.

Authorization: If the welder wants the certification information to be released, for example, to people wishing to hire AWS Certified Welders, have the welder sign initials, where indicated on the application.

Review: After completing the application, the Facility Test Supervisor must sign the document, indicating his CWI certificate number and its expiration date. Signature by the ATF Supervisor attests to the completeness and accuracy of the record supplied.

GUIDE TO INTERPRETING ABBREVIATIONS ON AWS CERTIFIED WELDER CARD

Table with 8 columns: Supplement, Code, Process, Gas (optional), Filler Metal, Base Metal, Position(s), Thickness, Backing - or - Thickness, Pipe OD & Backing. Example values: G, D1.1, GTAW, Ar 100%, ER70S-2, A106B, 4G, L: 1/8-3/4": 4" OD: WB

AWS SUPPLEMENTS

- C Sheet Metal Welding (AWS D9.1)
F Chemical Plant and Petroleum Piping (ASME B31.3 and Sec. IX)
G Generic Supplement (Company-furnished WPS and acceptance criteria)
B2.1 SWPS
CODES: (For Supplement G only, reference appropriate acceptance criteria.)
B2.1 AWS B2.1, Standard for Welding Procedure and Performance Qualification
D1.1 AWS D1.1, Structural Welding Code - Steel
D1.2 AWS D1. 2, Structural Welding Code - Aluminum
D9.1 AWS D9.1, Sheet Metal Welding Code
ASME IX ASME Section IX, Qualification Standard for Welding and Brazing Procedures, Welders, Brazers, and Welding and Brazing Operators
D15.1 AWS D15.1, Railroad Welding Specification - Cars and Locomotives
API API 1104, Welding of Pipelines and Related Facilities
CUST Other customer may be used as indicated on the employer supplied WPS

*Other standards/codes may be used as indicated on the employer supplied - WPS

PROCESSES:

- SMAW Shielded Metal Arc Welding (SMAW)
GMAW Gas Metal Arc Welding (GMAW)
GMAW-S Gas Metal Arc Welding - Short Circuit
FCAW Flux Cored Arc Welding (FCAW)
GTAW Gas Tungsten Arc Welding (GTAW)
SAW Submerged Arc Welding (SAW)
BZ Brazing

GAS:

- AR Argon
HE Helium
Ar/CO2 Argon/Carbon Dioxide
CO2 Carbon Dioxide
Other - specify

FILLER METAL (AWS CLASSIFICATION NUMBER)

- E7018-A1L
ER70S-2
BASE METAL
AXXX ASTM Designations (i.e., A36)
M Material Numbers from B2
SAXXX (SA106, SA105, SA304L, etc.)
PX (P1, P8, P44, etc.)

POSITION

- 1G Groove Weld, Flat
2G Groove Weld, Horizontal
3G Groove Weld, Vertical
4G Groove Weld, Overhead
5G Groove Weld, (Pipe) Vertical
6G Groove Weld, (Pipe) 45° Vertical
6GR Groove Weld, (Pipe) 45 with Restriction Ring
1F Fillet Weld, Flat
2F Fillet Weld, Horizontal
3F Fillet Weld, Vertical
4F Fillet Weld, Overhead
V Vertical Progression Up
D Vertical Progression Down
A All

THICKNESS

- U Unlimited (ex. 1/8" to Unlimited)
L Limited (ex. 1/8-3/4")
xx-xx Range in sheet gauges (ex. 11 - 18)
x/x Thickness in fractions of an inch (ex. 3/8")
SCH Schedule listing for pipe thickness (ex. Sch 40)
WB With backing
WOB Without backing
OD Outside Diameter (pipe)