

Annex D (Informative)

Sample Operator Process Qualification Test Record (OPQTR)

This annex is not part of AWS C7.3:2016, *Process Specification for Electron Beam Welding*, but is included for information purposes only.

Name _____ Identification Number _____
 Company _____ Date _____
 Type of Welding Machine _____
 Welding Procedure Specification # _____ Rev. _____ Date _____
 Effective Date _____ Expiration Date _____

REQUIRED TRAINING, SPECIFICATION, AND PERMITS

Safe Operating Procedures (SOP) Yes No Type _____
 Specific On-Site Training Yes No Type _____
 Special Work Permits Yes No Type _____
 Material Safety Data Sheets Yes No Type _____
 Welding Procedure Specification # _____ Rev. _____ Date _____

SCOPE OF QUALIFICATION

Type of Welding Machine(s) _____
 Type of Material(s) _____
 Type of Parts _____
 Limitations and Exclusions _____

TEST RECORD

Actual Part Test Coupons
 TEST RESULTS Part # _____ Weld Procedure Specification # _____
 VISUAL INSPECTION Result _____
 NONDESTRUCTIVE TESTING Result _____
 METALLOGRAPHIC WELD EXAMINATION Result _____
 DESTRUCTIVE TEST EXAMINATION Result _____

We, the undersigned, certify that the statement in this record are correct and that the test welds were prepared, welded, and tested in accordance with the requirements of the specification listed above.

Signed _____ Test Date _____
 Title _____