

Shielding

	Torch Shielding	Root Shielding	Trailing	Environmental Shielding
Gas(es)				
Composition				
Flow Rate				

Electrical Characteristics

Current Type/Polarity _____
 Pulsing: Yes No
 Current (Range) _____
 Voltage (Range) _____
 Wire Feed Speed (Range) _____
 Tungsten Electrode Size/Type _____
 Pulsing Parameters _____
 Transfer Mode _____
 Other _____

Other Variables

Cup or Nozzle Size _____
 Collet Body or Glass Lens
 Cleaning Method _____
 Technique: Stringer or Weave Bead
 Cleaning Method _____
 Number of Electrodes _____
 Single or Multipass
 Contact Tip to Work Distance _____
 Other _____

Welding Parameters

Layers	Process	Filler Metal		Electrical				Travel Speed Range
		Class	Diameter	Type and Polarity	Current Range	Wire Feed Speed	Voltage Range	

We, the undersigned, certify that the statements in this record are correct and the test welds were prepared, welded, and tested in accordance with the requirements of AWS B2.1/B2.1M, (_____), *Specification for Welding Procedure and Performance Qualification*.
 (year)

Manufacturer or Contractor _____

Date _____ By _____
 (Please Print) (Signature Required)