



## AWS D1.1 Interpretation

**Subject:** Prequalified WPS Requirements  
**Code Edition:** D1.1-81  
**Code Provision:** Subsection 5.1.1 and Appendix E  
**AWS Log:** D1-84-014(5)

**Inquiry:** Why does 5.1.1 not specifically state the required information to be presented on Form E-1 for prequalified joint welding procedures, and reference at least one qualified procedure with a history of satisfactory performance?

**Response:** Table E-1 lists the mandatory Code requirements for prequalified joint welding procedures; listing in 5.1.1 would be awkward and redundant.

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AWS D1.1, Structural Welding Code—Steel, is prepared by the AWS Structural Welding Committee. Because the Code is written in the form of a specification, it cannot present background material or discuss the committee's intent.

Since the publication of the first edition of the Code, the nature of inquiries directed to the American Welding Society and the Structural Welding Committee has indicated that there are some requirements in the Code that are either difficult to understand or not sufficiently specific, and other that appear to be overly conservative.

It should be recognized that the fundamental premise of the Code is to provide general stipulations applicable to any situation and to leave sufficient latitude for the exercise of engineering judgment. Another point to be recognized is that the Code represents the collective experience of the committee; and, while some provisions may seem overly conservative, they have been based on sound engineering practice.