



AWS Amendment Notice

The following Amendment has been identified and will be incorporated into the next reprinting of this document.

AWS Standard: AWS A5.8M/A5.8:2011, *Specification for Filler Metals for Brazing and Braze Welding*
Amendment #: 1
Subject: Table 5 – Chemical Composition Requirements for Nickel and Cobalt Brazing Filler Metals

AWS classifications BNi-5a and BNi-5b; Boron weight percentage:

Replace:

AWS Classification	B
BNi-5a	1.3 – 1.6
BNi-5b	1.3 – 1.6

With previous information from AWS A5.8/A5.8M:2004:

AWS Classification	B
BNi-5a	1.0 – 1.5
BNi-5b	1.1 – 1.6